

**Repair Coating and Drying of upto 600 round
Easy Open Ends per minute per lane.**

NEWS

2012/02

sellacan has the solution with spray gun in fixed position and rotating end

sellacan has successfully sold and installed in Thailand in 2009:

- 1 x double-lane Spray Machine with double-lane pocket type drying oven
- 2 x two single-lane Spray Machines with double-lane pocket type drying ovens.

In 2012 will be installed another two Spray Machines in Iran and 2 x two single-lane Spray Machines with double-lane pocket type drying ovens again in Thailand.

Spray Machines

Model R 12 S (single-lane)

and

Model R 12 D (double-lane)

This are high speed machines designed for the metal packaging market.

The output will be upto 600 ends per minute per lane.

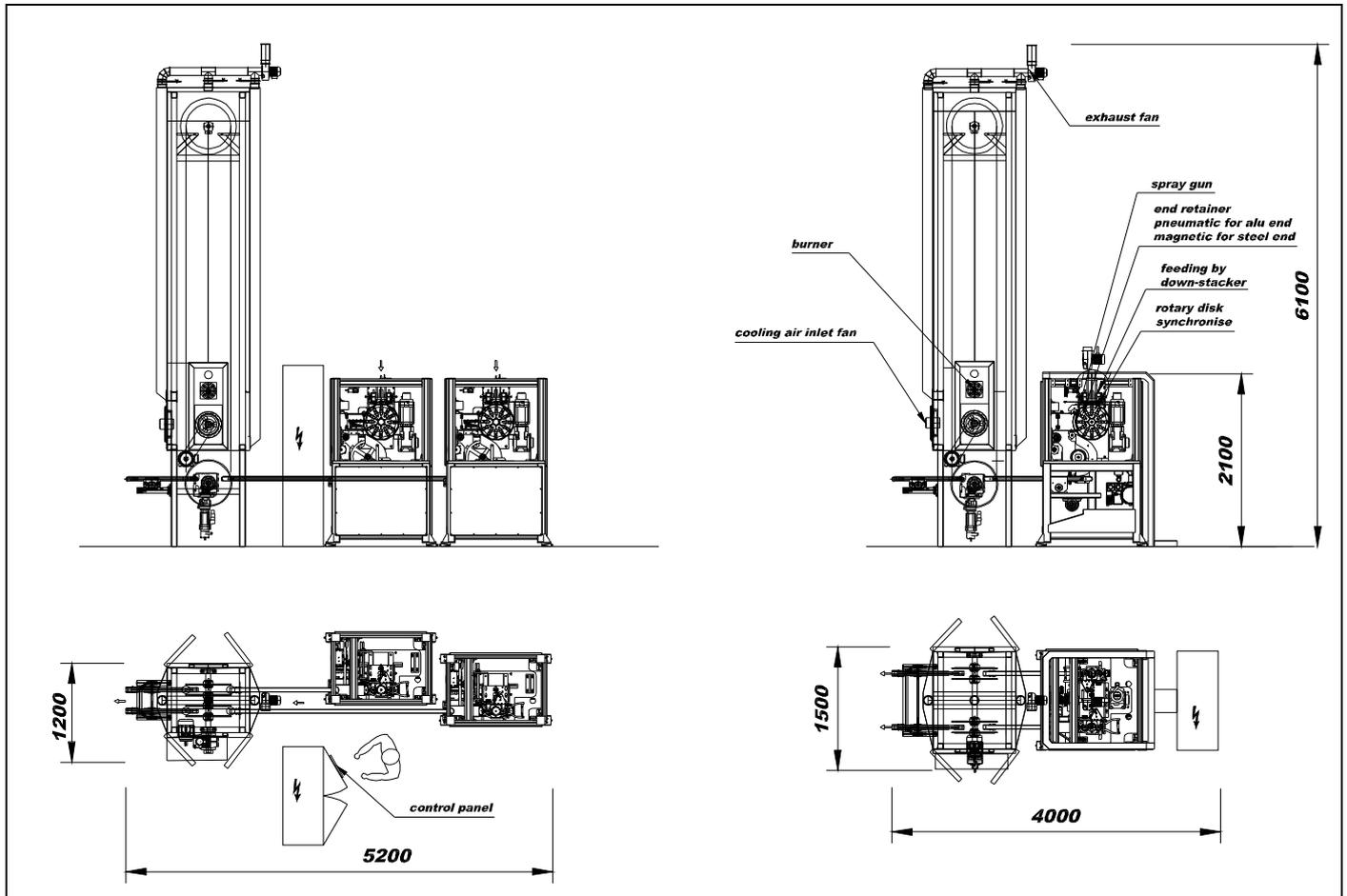
The basic machine frame design is based on steel profiles and welded steel plates. It will be equipped with all guards and maintenance doors.

Below the rotating table will be installed the vacuum pump and the feeding system to the drying oven.

Details of our Spray Machines:

- Table, rotating in vertical position
- driven by Indexing gearbox
- 12 stations on the rotating table
- clamping and centration of ends by vacuum
- rotating clamping plates on each station
- feeding of ends from the top, optionnally with stack height control system
- spraying of lacquer by Nordson gun
- SPS S7-300, CPU 312, including all Inlets and Outlets for the control of the total equipment,
- With Operator terminal OP 73
- Index-transport of ends after spraying
- Spray gun installed in a box with exhaust system as explosion prevention





Two Single-lane Spray machines R 12 S with synchronized Double-lane Pocket Type Drying oven DL-TA 150 / 765 G

One Double-lane Spray machine R 12 D with synchronized Double-lane Pocket Type Drying oven DL-TA 150 / 765 G

Nordson MEG II spray gun in fixed position, ends fixed by vacuum on rotating chuck plates.
Possibility to modify width of sprayed area and thickness of sprayed film

