

# NEWS

2008/36

## Semi Continuous CAB Furnace



*Semi Continuous Brazing Furnace producing in CLIMETAL / Spain*

### Features

Stepwise conveying every 15 - 25 minutes  
Loading area 2,300 mm x 1,300 mm each step

Output: 28 cores of standard aluminium radiators  
(500 x 700 mm)  
*By sandwich loading*  
**double output achieved!**

Consumptions: Electric: appr. 232 kVA (98 when gas heated)  
Gas: appr. 12 m<sup>3</sup>/h (when gas heated)  
Nitrogen:appr. 30-50 m<sup>3</sup>/h

### Equipment details

Dryer  
Indexing mesh belt conveyor  
Loading and unloading area  
Electrical heated brazing zone  
(Gas fired is also possible)  
Watercooling zone  
Aircooling zone  
Oxygen measurement to controll brazing  
atmosphere  
Nitrogen supply

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Dimension of loaded  
Heat exchanger:  
2,100 x 1,100 x 30 mm,  
brazed by CLIMETAL  
in Spain



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